

The **GYSPRESS Premium 10T Push-Pull** is a riveting machine designed for the placing and removal of rivets used in automotive repair. The PUSH-PULL function facilitates the punching of holes using the stripping mechanism. This premium riveter features a very large opening for installing rivets on thick, stacked sheet metal. The automatic / manual feature determines whether the die returns back automatically or manually.

2 PRECISION SETTINGS

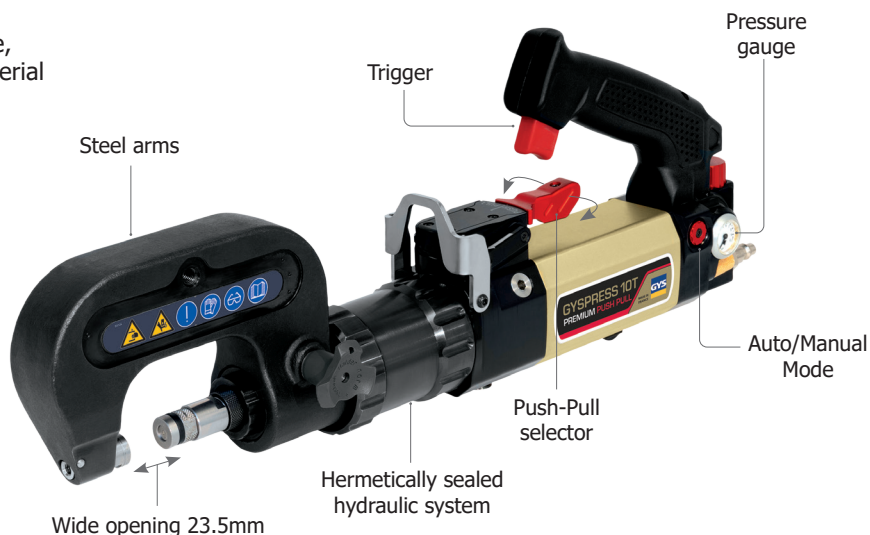
The user can manually adjust the forward speed of the die, and the rivet placement force, to best suit the type of material being joined, in order to prevent any deformation of the sheets.



Adjustment of the rivet setting speed



Pressure adjustable between 0 and 8 bar



PUSH-PULL TECHNOLOGY

- Push function for setting and removing rivets.
 - Pull function, facilitates piercing and gauging of holes with the stripping system.
 - **Choice of operating mode** Automatic or Manual
- In Manual mode, the die will stop in position when the trigger is released.
In Automatic mode, the die will return automatically when the trigger is released.



ERGONOMIC AND EFFICIENT

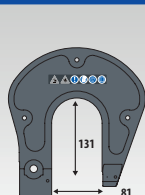
- Maximum force of 100kN (10 tonnes) with integrated pressure gauge for easy adjustment.
- Fast and simple to interchange riveter arms.
- 360° swivel rotation of the arm.
- 3 different arms available to enable access to all situations and positions on the vehicle.
- Excellent grip with an ergonomic handle, single-finger trigger, and push-pull selection lever.
- Magnetic dies for easier rivet placement.
- Maintenance-free hydraulic system.



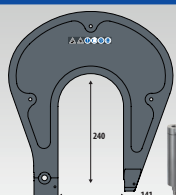
Delivered in a case with:

063310	HR110 arm
058644	Arm extension
058631	1 box of standard dies
048706	1 box of 6 x 50 rivets
-	1 strap
-	1 arm handle

OPTIONAL ACCESSORIES



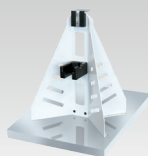
HR210
063327



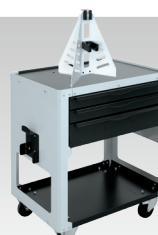
HR310
063334



HR210+ HR310
064089



Riveter stand
054158



Stand + trolley
055391



24 kN blind rivet
adapter
063822



50 kN blind rivet
adapter
064867

				HR110	HR210	HR310	Cycle time	Air pressure required	
								normal	maximum
18 x 39.5 cm	58 x 48 x 15 cm	12.5 kg	4 kg	3 kg	5.4 kg	12 kg	4 sec	6.5 bar	8 bar